

# **FITTING INSTRUCTIONS FOR ISUZU F-SERIES CAB**

## **PART NO: 04114 & 04114/600**

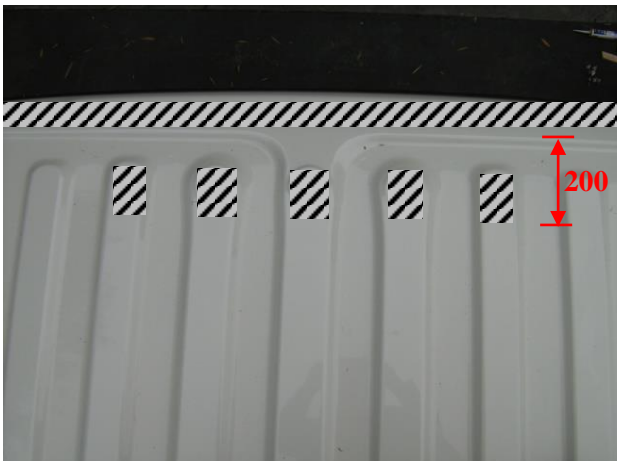
1. Remove the 8 bolts from cab roof.
2. Sections of the cab roof will need to be cleaned to ensure good adhesion between double sided tape (on the base of the Fuelscoop Plus) & cab roof.



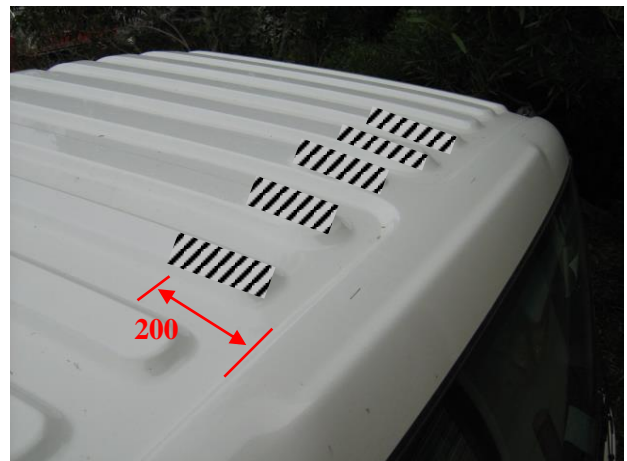
Clean these areas using Tite-R-Bond 2287A (supplied) using a clean lint-free rag. Ensure the bonding area is completely free of dust.

### 3. **Areas to clean:**

- 3.1. Front:**
- Clean front section between clearance lights as per photo 1.
  - Tops of inner 5 ribs as per photo 1 & 2



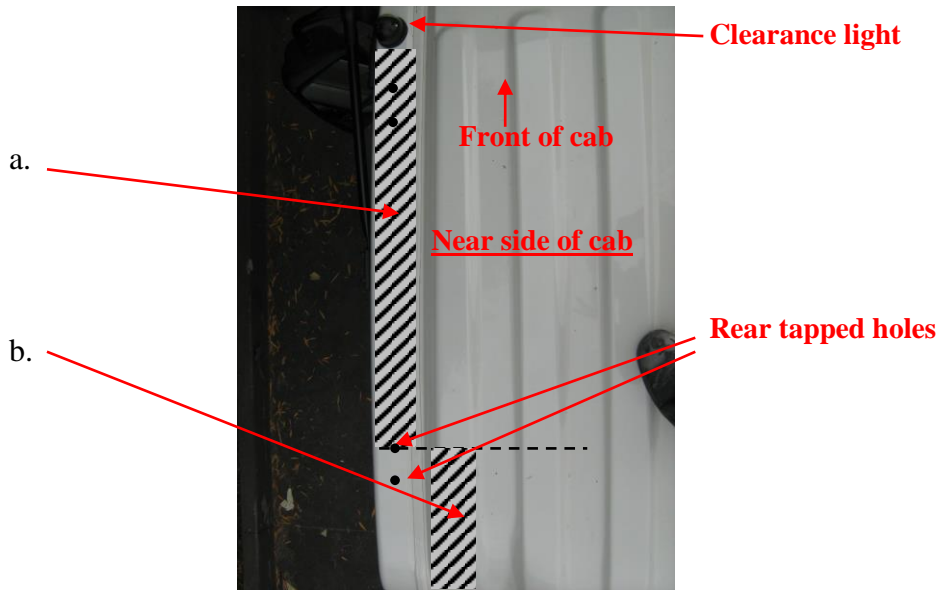
**PHOTO 1**



**PHOTO 2**

3.2. Sides:

- a. - Area between rear tapped holes and front clearance lights.
- b. - Top of second outer ribs as per photo 3.



**PHOTO 3**

- 4. Place sealant around the 8 tapped holes in the cab roof.



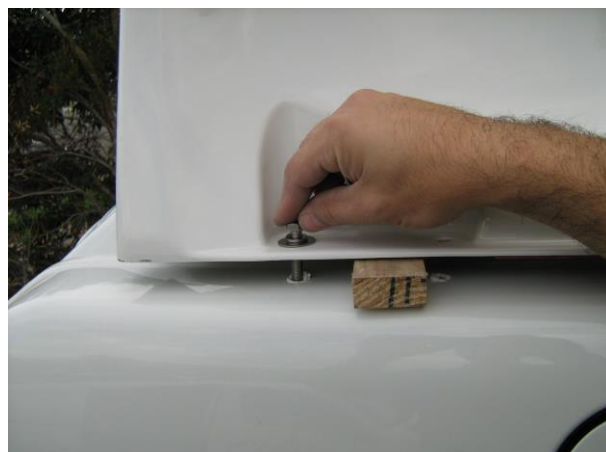
5. Peel Protective film off the double sided tape from the inner front lip of Fuelscoop Plus.



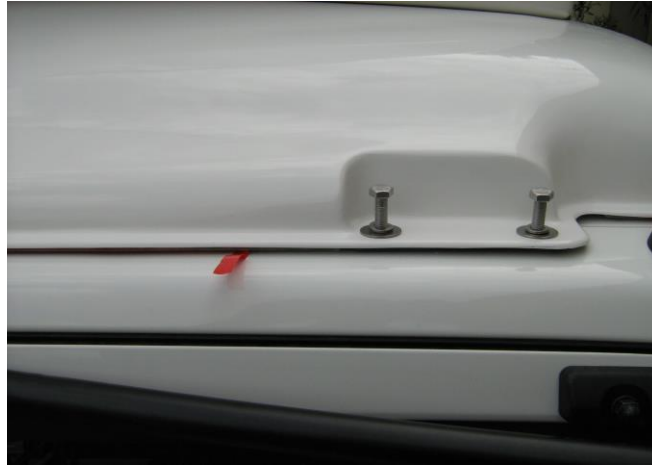
6. Slightly peel the edges of remaining double sided tape strips so they stick outside the part.



7. Place some spacer blocks on the cab roof between each tapped hole. Place Fuelscoop Plus on the cab roof ensuring the kit does not contact the roof. Screw in the 8x40mm set screws supplied.



- When all bolts are in loosely, peel the protection film from the tape and remove the spacers. Gently lower the Fuelscoop Plus onto the cab roof.



- Apply some pressure around the flanges of the Fuelscoop Plus to ensure good contact between the double sided tape and cab roof. Tighten all the roof bolts.



- Clean fuelscoop Plus and cabin.

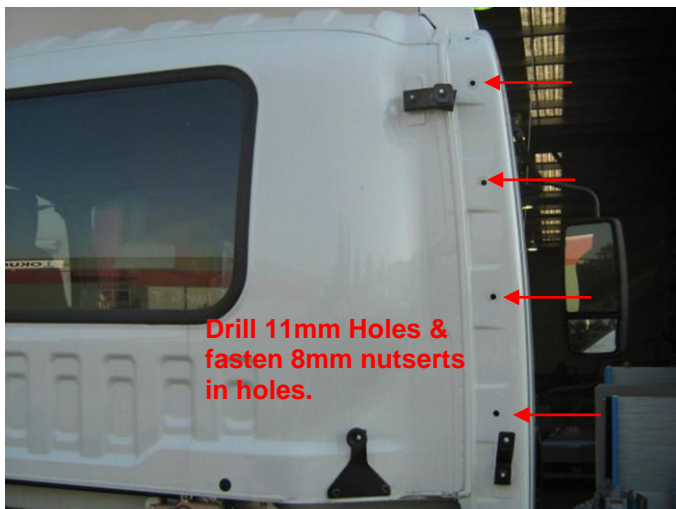


## **04115/2/3 Lower Extenders & 04115/5/6 Upper Extenders Fitting Instructions**

11. Remove the air intake.



11. Place the extenders in position and rest the extenders in position. Mark the drilling holes on the rear of the cab. (6 on the off side, 5 on the near side.)



13. Drill these holes to 11mm. Place sealastic sealant around and in each hole and fix the 8mm nutserts in the holes.

14. Bolt the extenders to the rear of the cab.

(When bolting the extenders, screw all the bolts in a few threads. Once the bolts are in, press the extenders against the cab and tighten the bolts.)



15. Replace the air intake.



16. Gently bend the oil gauge so it clears the bottom of the passenger side extender.

17. Place the lower extender braces in position, as per photos below. You will need to drill and bolt the lower braces through the **bottom flange lip** of the cab. (You may need to bend the braces slightly to ensure a neat fit.)

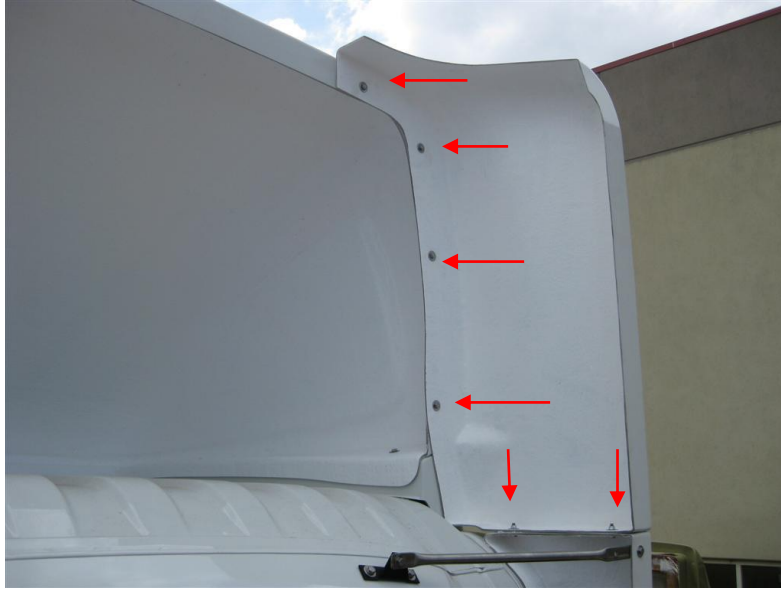


**Bolting position for the lower braces.**

18. Loosely bolt the upper extender braces to the extender bolting bracket. Place these in position and mark the bolting holes as per photo below. **The nutsert holes must be 40mm below the roof seam line so the nutsert clears the double skin inside the cab.** Drill the cab as per step 12 and bolt the extender bolting brackets to the rear of the cab. Bolt the upper extender braces to these.



19. Place the upper extenders in position and clamp them to the top flange of the lower extenders and the rear flange of the fuelscoop. Drill the 6 holes for each extender and bolt using the nuts, bolts and washers supplied.



17. Clean down the cab and kit.





**PARTS LIST FOR 04114 & 04114/600**  
**CUSTOM KIT**

<b>PART No</b>	<b>DESCRIPTION</b>	<b>QTY</b>	
1.	01014Is-08	Fuelscoop	1
2.	04115/2	Lower extender (o/side)	1
3.	04115/3	Lower extender (n/side)	1
4.	04115/5	Upper extender (o/side)	1
5.	04115/6	Upper extender (n/side)	1

**1. TO FIT FUELSCOOP TO CAB ROOF;**

K405/40	8mm x 40mm HEX HD SET SCREW (s/s)	8
K101/05	5/16" SPRING WASHER	8
K101/10	5/16" x 1" FLAT WASHER	8

<b>2. Tite-R-Bond</b>	Surface Cleaner	50ml
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**3. TO MOUNT THE 04115 EXTENDERS TO THE REAR OF THE CAB.**

K405/25	8mm x 25mm hex hd set screw	11
K101/10	5/16"x1" Flat washer	11
K101/05	5/16" spring washer	11
K/NUTSERT8	8mm Nutsert	11

**4. TO MOUNT THE EXTENDER BRACES TO THE REAR OF THE CAB (UPPER).**

K405/25	8mm x 25mm hex hd set screw	4	}
K101/10	5/16"x1" Flat washer	4	
K101/05	5/16" spring washer	4	
K4122/34	10mm nylon washer	4	
K/NUTSERT8	8mm Nutsert	4	
K4115/20	Extender bolting bracket	2	
KBRACE620	Extender brace	2	
K405/25	8mm x 25mm hex hd set screw	2	}
K101/10	5/16"x1" Flat washer	4	
K405/26	8mm Nyloc nut	2	

**5. TO BOLT THE EXTENDER BRACES TO THE REAR OF THE CAB (LOWER).**

K405/25	8mm x 25mm hex hd set screw	2
K101/10	5/16"x1" Flat washer	4
K405/26	8mm Nyloc nut	2
K4122/34	10mm Nylon washer	2
KBRACE620	Extender brace	2

**6. TO BOLT THE EXTENDER BRACES TO THE LOWER EXTENDERS.**

K405/25	8mm x 25mm hex hd set screw	4
K101/10	5/16"x1" Flat washer	8
K405/26	8mm Nyloc nut	4
K4122/34	10mm Nylon washer	4

**7. TO BOLT THE UPPER EXTENDERS TO THE REAR FLANGE OF THE ROOF DEVICE AND THE TOP FLANGE OF THE LOWER EXTENDERS.**

K405/25	8mm x 25mm hex hd set screw	12
K101/10	5/16"x1" Flat washer	24
K405/26	8mm Nyloc nut	12