

# FITTING INSTRUCTIONS FOR 04110 Aero kit

## (To suit Fighter FK)

1. Remove the 8 bolts from cab roof.
2. Sections of the cab roof will need to be cleaned to ensure good adhesion between double sided tape (on the base of the Fuelscoop) & cab roof.

*Clean these areas using Tite-R-Bond 2287A (supplied) using a clean lint-free rag. Ensure the bonding area is completely free of dust.*

3. Areas to clean:

**3.1. Front:** - Clean front section between clearance lights as per photo 1.

- Tops of inner 4 ribs as per photo 1 & 2

Clearance light



PHOTO 1

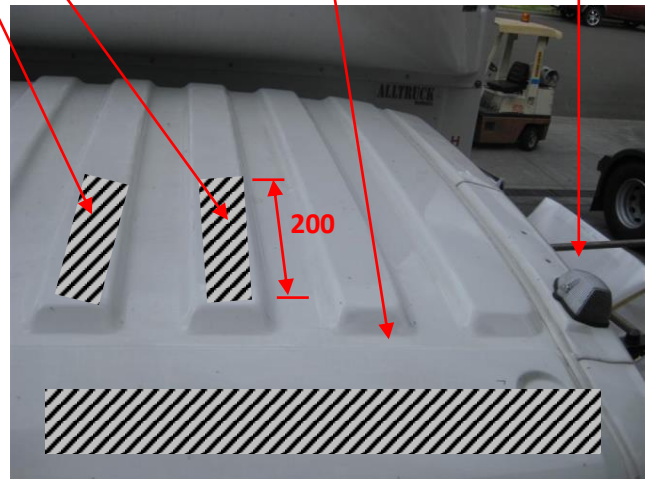
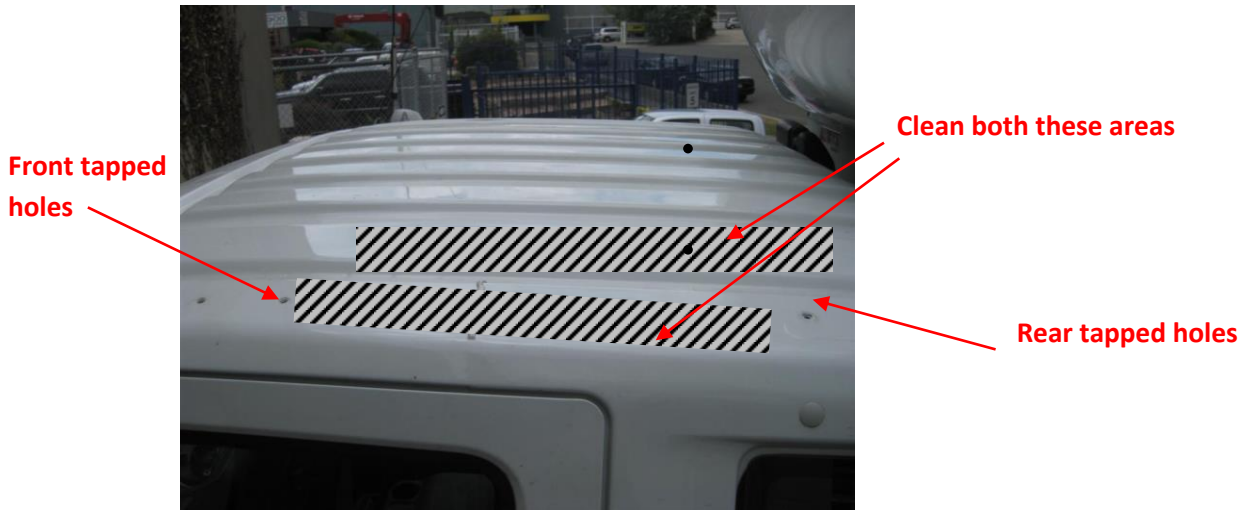
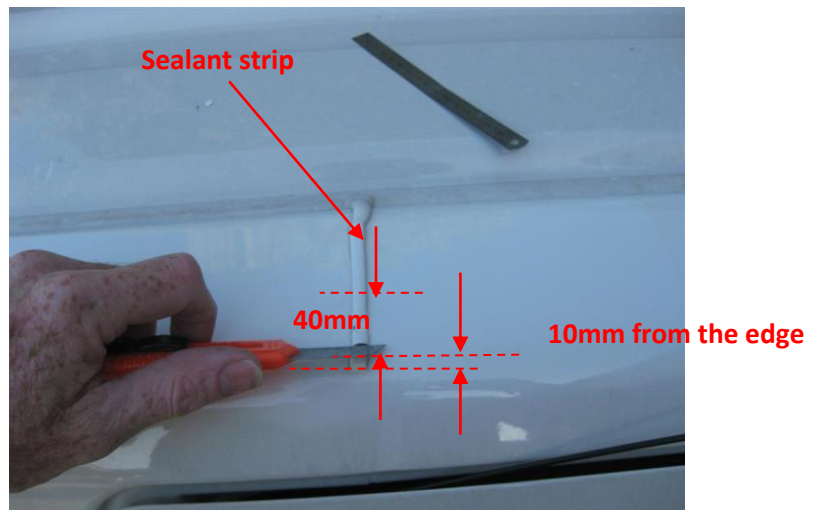


PHOTO 2

**3.2. Sides:** Area between rear tapped holes and front clearance lights on outer 2 ribs.



4. Place sealant around the 8 tapped holes in the cab roof and carefully cut a 40mm section of the sealant strip flush with the roof as per the photo below. This will allow the sides of the Fuelscoop to sit flush on the roof.



5. Peel Protective film off the double sided tape from the inner front lip and inner side lips of Fuelscoop.



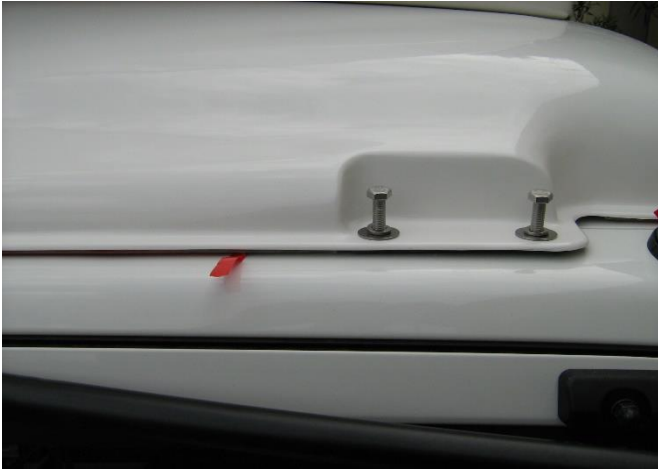
6. Slightly peel the edges of remaining double sided tape strips so they stick outside the part. Tape these ends to the part to allow for easy access when Fuelscoop Plus is in position.



7. Place some spacer blocks on the cab roof between each tapped hole. Place the Fuelscoop on the cab roof ensuring the kit does not contact the roof. Screw in the 8x40mm set screws supplied.



8. Gently lower the Fuelscoop onto the cab roof and peel the red protective film off the double sided tape.
9. Apply some pressure around the flanges of the Fuelscoop to ensure good contact between the double sided tape and cab roof. Tighten all the roof bolts.



10. Clean fuelscoop and cabin.



## Fitting Kit for each Fuelscoop:

### 1. TO FIT FUELSCOOP TO CAB ROOF;

K405/40	8mm x 40mm HEX HD SET SCREW (s/s)	8
K101/05	5/16" SPRING WASHER	8
K101/10	5/16" x 1" FLAT WASHER	8

2.	Tite-R-Bond	Surface Cleaner	50ml
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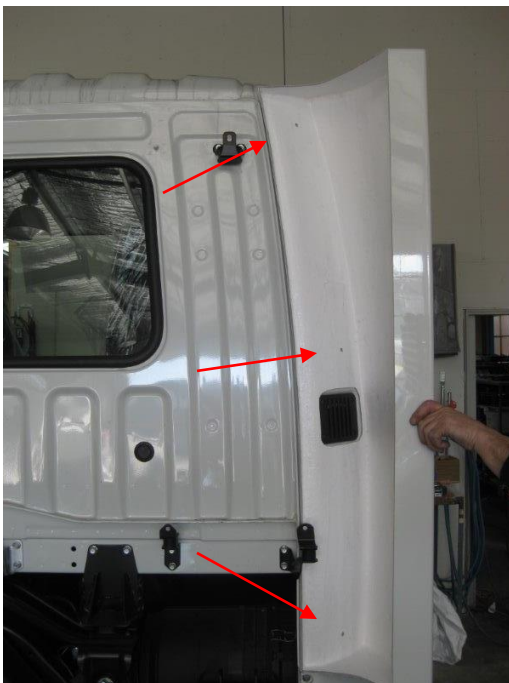


# Fitting Instructions for 04110/2/3 Mitsubishi Lower Extenders

(To suit Mitsubishi Fighter)



1. Remove air intake.



2. Place the extenders in position and mark the holes for nutserts on the cab rear.

Drill nutsert holes (11mm) and fasten nutserts to the cab. Apply sealant in and around the nutsert holes before fastening nutserts.



**3. Run 2 beads of urethane glue down the contact surface of the extenders as per photo.**

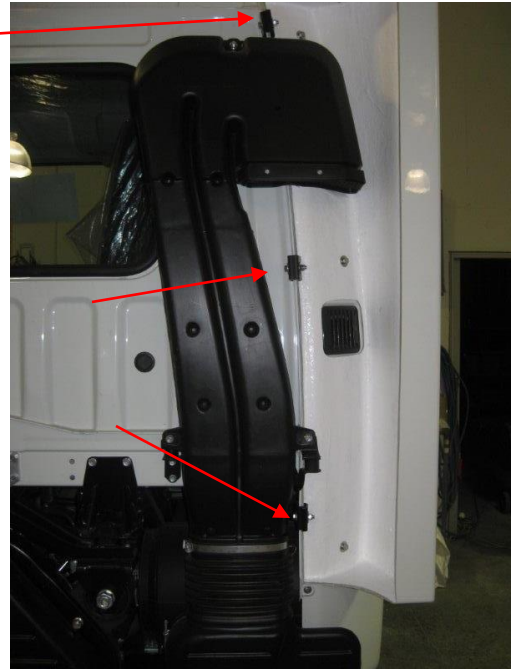


**4. Bolt the extender to the rear of the cab by screwing 8mm bolts into the 3 nutserts down each side.**

**Replace the air intake.**



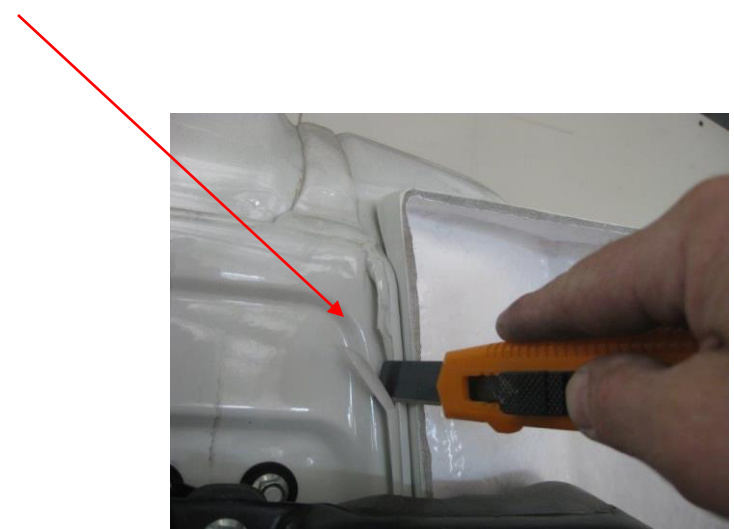
This clamp set should be as high as possible to clear the air intake.



5. Clamp the extender to the rear vertical lip of the cab using the 3 clamp sets per extender in the positions above.

Take care the top and bottom clamp sets on the driver's side don't foul the air intake.

*(You may need to trim the glue from the vertical lip to ensure the clamps sit well.)*



# Fitting Instructions for 04110/5/6 Mitsubishi Upper Extenders

(To suit Mitsubishi FK)



**6. Clamp the upper extenders in position. Drill 9mm holes and bolt to the rear of the roof device and top of the lower extenders using the 6 bolts (per side) supplied.**





	<b>PART No</b>	<b>DESCRIPTION</b>	<b>QTY</b>
1.	01014Mi	Fuelscoop	1
2.	04110/2	Lower extender (o/side)	1
3.	04110/3	Lower extender (n/side)	1
4.	04110/5	Upper extender (o/side)	1
5.	04110/6	Upper extender (n/side)	1

**1. TO MOUNT THE 04110/2/3 EXTENDERS TO THE REAR OF THE CAB.**

K405/25	8mm x 25mm hex hd set screw	6	} In a magic seal bag
K101/10	5/16"x1" Flat washer	6	
K101/05	5/16" spring washer	6	
K/NUTSERT8	8mm Nutsert	6	
K434/01A	Extender Clamp (A)	6	} In a magic seal bag
K434/01B	Extender Clamp (B) (No rubber)	6	
K405/40	8mm x 40mm HEX HD SET SCREW (s/s)	6	
K101/10	5/16"x1" Flat washer	12	
K405/26(Zn)	8mm Nyloc nut (Zn)	6	

**2. TO BOLT THE UPPER EXTENDERS.**

K405/25	8mm x 25mm hex hd set screw	12
K101/10	5/16"x1" Flat washer	24
K405/26	8mm Nyloc nut	12